



Dart Aerospace Ltd.
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Canada

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C2-7-2

Job Sheet 184506



Part No: C2-7-2

Job Qty: 20 ea

Part Name: Lock Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C2-7-2 Rev. A IPP Rev. A 18.05.24 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		10/19/18	0.00	0.00	Start Up Machining-1		Smb
100	Small Fab	20 pcs		10/19/18	0.00	2.00	Small Fab-1		Smb
120	QC	20 pcs		10/19/18	0.00	0.00	QC5		38
130	Packaging	20 pcs		10/19/18	0.00	0.00	Packaging3-2		1-88
140	QC21-SA	20 Ea		10/19/18	0.00	0.00	QC21		GA191

Part Op 100 - 1- CUT TO SIZE AND CHAMFER AS PER DWG ***Hole in center no longer required see engineering for sign off***
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8695K712	Polyurethane Rod 3/8 Dia., 48" Long, 80A (HARD)	1 ft (.05 ea)	90-Start up Operation	S118881

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8695K712	1	3	0

Part Specifications

Specifications could not be found.

Plex 10/11/18 7:40 AM Dart.lajeunesse.marie



Container No: S119259



Part: C2-7-2

Job No: 184506

Serial No/Batch: S119259

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 10/17/18

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval				
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
Root Cause		FAULT CATEGORY									
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :							
Misidentified	☐	Past Due	☐								